



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-041
Job Sheet 172483



Part No: D2282-041

Job Qty: 25 ea

Part Name: T Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Large Fab-1		NYC 18/03/29
100	Large Fab	25 pcs	3/8/18	3/8/18	0.00	4.36	Large Fab 1		NYC 18/03/29
110	QC	25 pcs	3/8/18	3/8/18	0.00	0.00	QC9		PD 18.4.5
120	Small Fab	25 pcs	3/9/18	3/9/18	0.00	1.32	Small Fab N/A		PD 18.4.5
130	QC	25 pcs	3/9/18	3/9/18	0.00	0.00	QC5		PD 18.4.5
140	Packaging	25 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3		DAS
150	QC21-SA	25 Ea	3/9/18	3/9/18	0.00	0.00	QC21		21 APR 11 6 2010

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration as per dwg D2282
Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod M126585

120 - Tumble

140 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	25 Ea (1 ea)	90-Start up Operation	
D2282-5	Tube	25 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2282-3	25	24	0
	D2282-5	25	54	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 8:46 AM Dart.lajeunesse.marie



Container No: S056310



Part: D2282-041

Job No: 172483

Serial No/Batch: S056310

Revision:

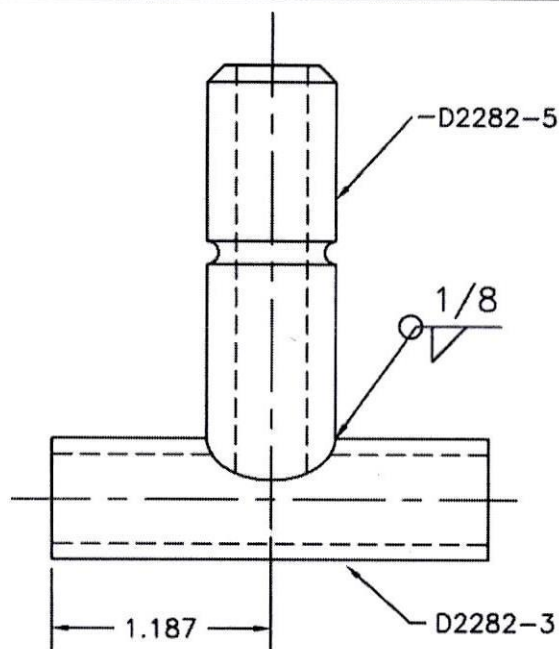
Inspector:

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CANADA
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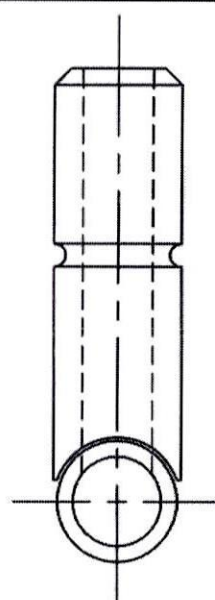
Date: 03/29/10



DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>UP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2282	REV. E SHEET 2 OF 2
DATE 05.06.07	TITLE HANDLE TUBES		SCALE 1:1

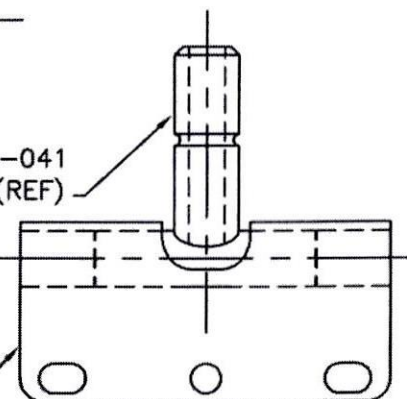


D2282-041 'T' ASSEMBLY
WELD ASSEMBLY PER DART QSI 004

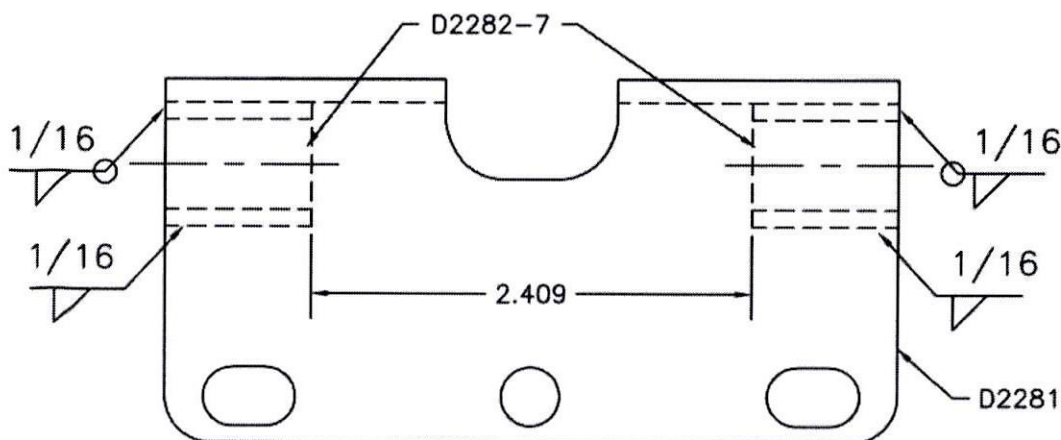


D2282-041
(REF)

DEO ATTACHED



GENERAL ASSEMBLY
SCALE 1:2



D2282-043 SADDLE ASSEMBLY
WELD ASSEMBLY PER DART QSI 004

SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *112483*

FEB 20 2018

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